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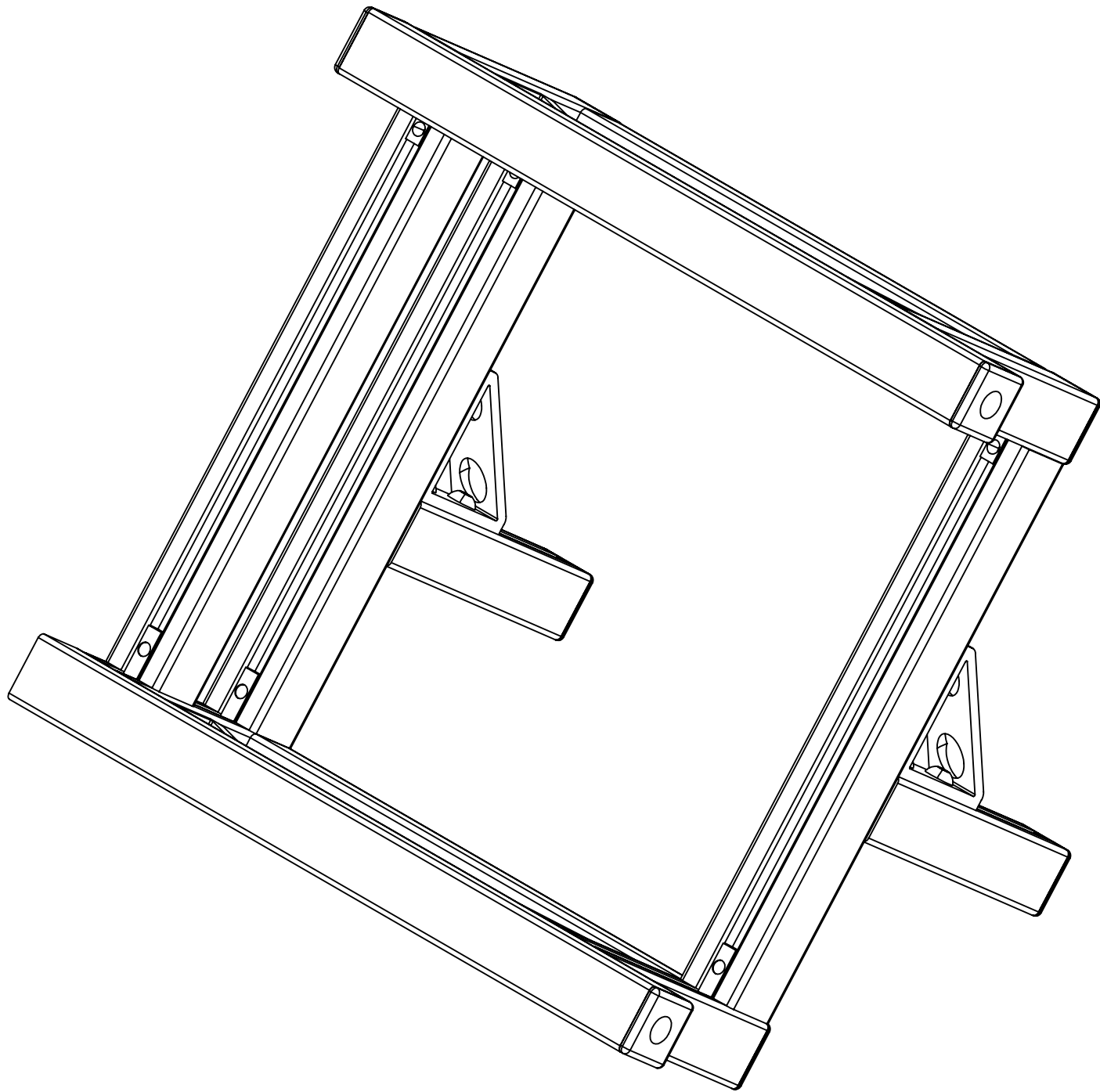
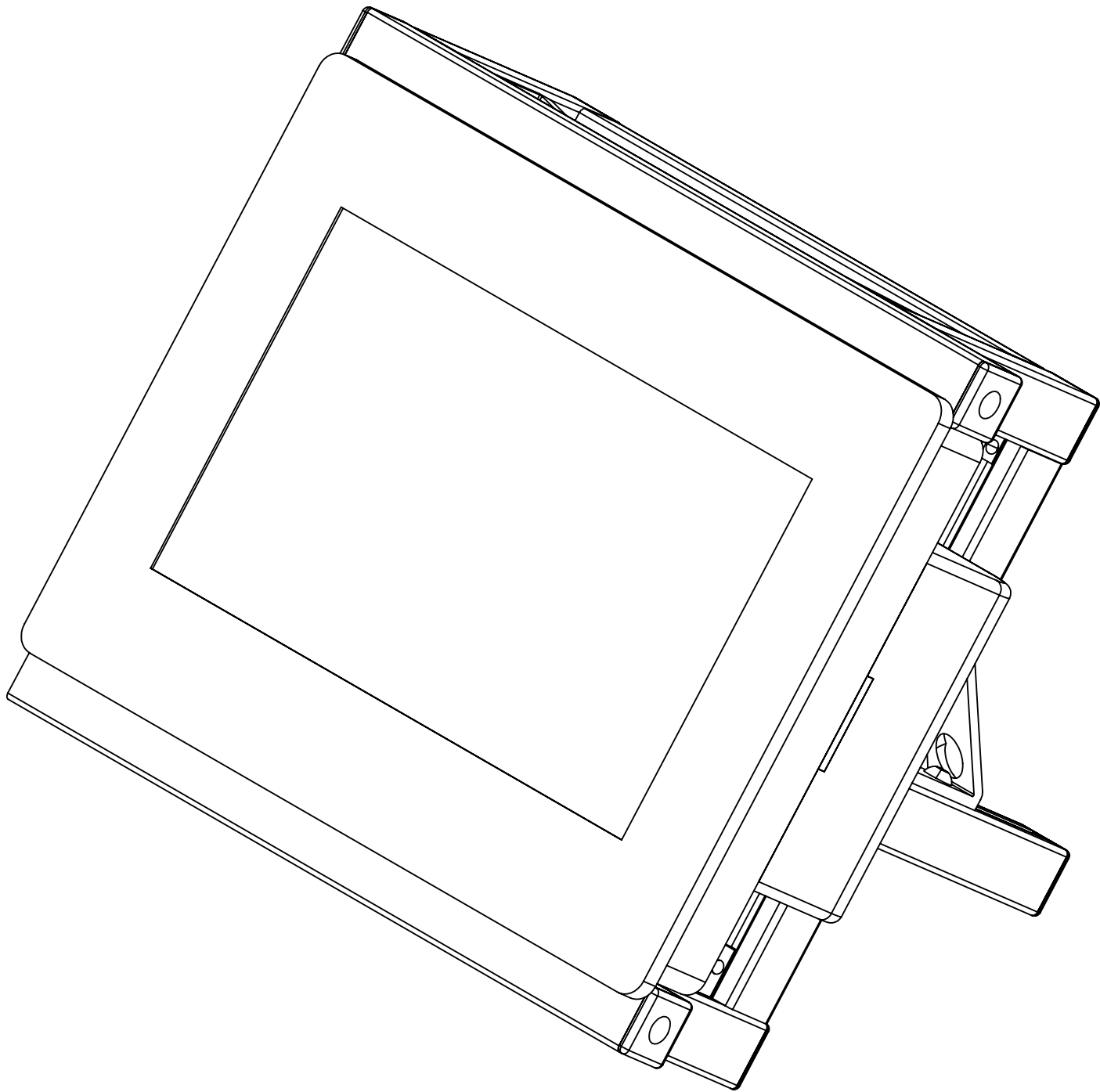
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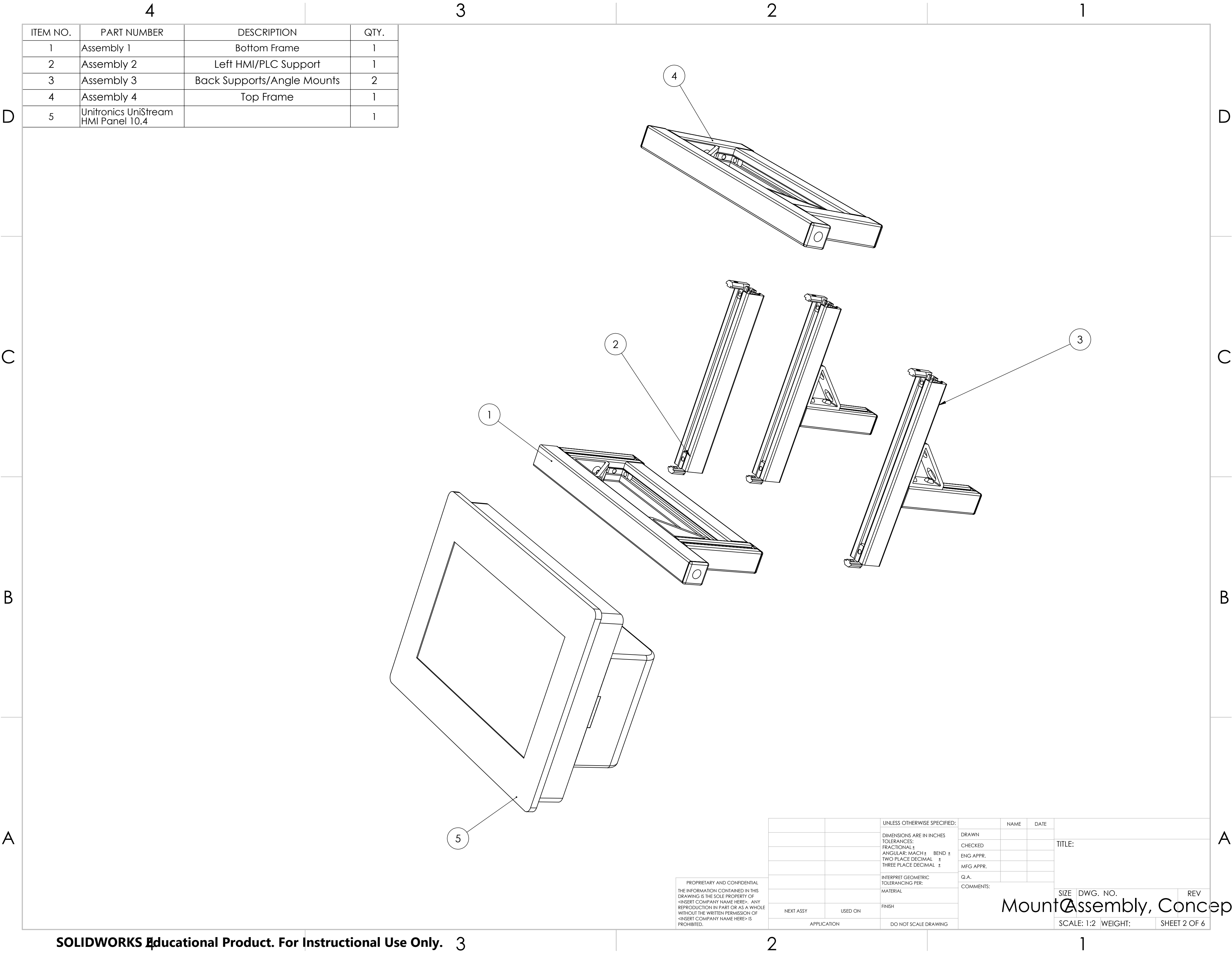
4				3				2				1			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.												
1	25-2501-BLACK	11 1/2" cut	2												
2	25-2502-BLACK	8" cut	2												
3	33440		10												
4	25-4136-BLACK		6												
5	13_6310		24												
6	3859		24												
7	25-201501-PLAIN		10												
8	3272		10												
9	25-2502-BLACK	4" cut	4												
10	25-2504-BLACK	7/16 cut	3												
11	25-2501-BLACK	4 1/4" cut	2												
12	Unitronics UniStream HMI Panel 10.4		1												



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE:			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN					
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH			SIZE	DWG. NO.	REV	
APPLICATION		DO NOT SCALE DRAWING	Mount Assembly, Conc			SCALE: 1:2	WEIGHT:	SHEET 1 OF 6

Mount Assembly, Concept 1

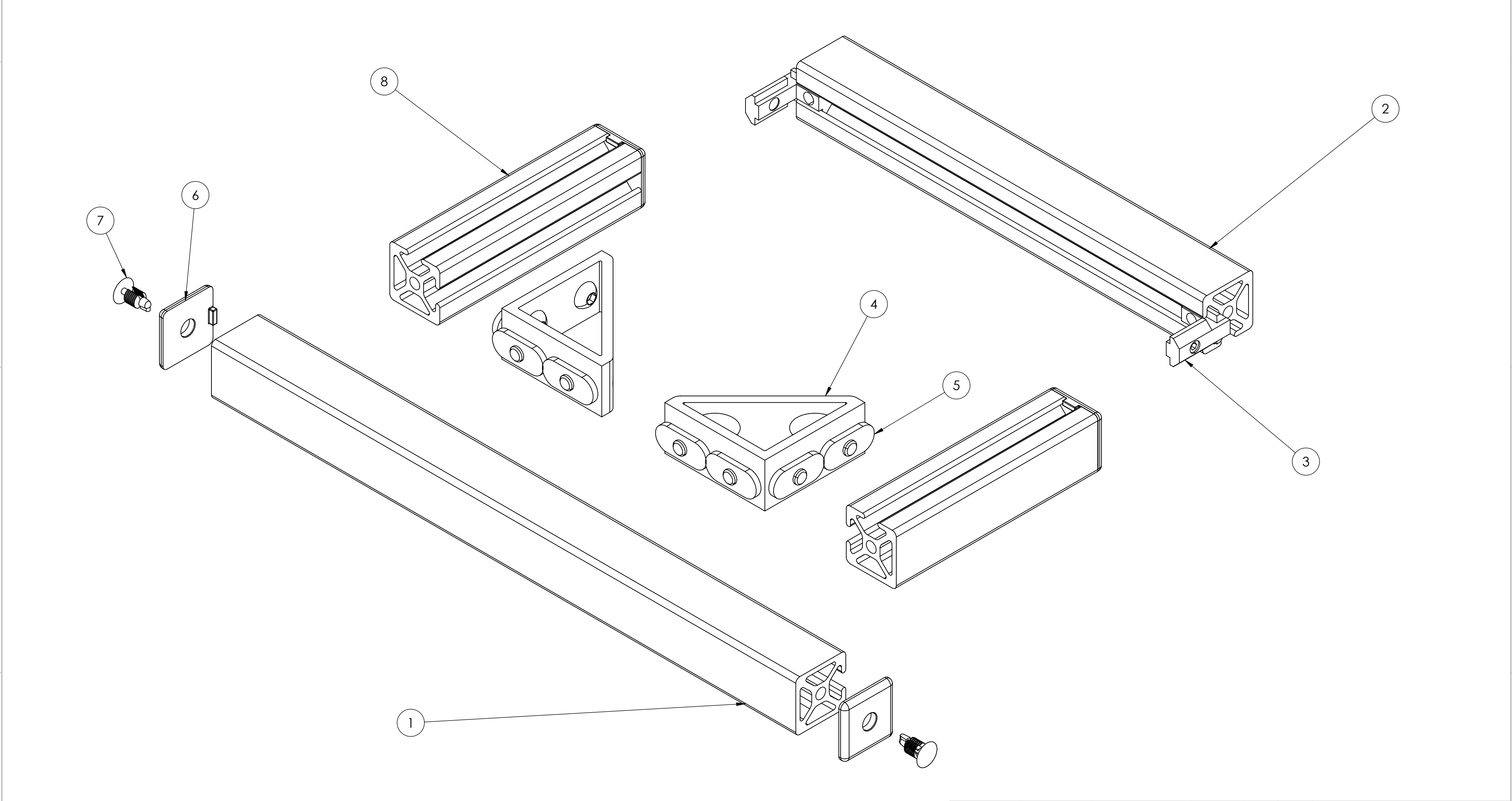


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Assembly 1	Bottom Frame	1
2	Assembly 2	Left HMI/PLC Support	1
3	Assembly 3	Back Supports/Angle Mounts	2
4	Assembly 4	Top Frame	1
5	Unitronics UniStream HMI Panel 10.4		1

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		TOLERANCES:	CHECKED			TITLE:
		FRACTIONAL \pm	ENG APPR.			
		ANGULAR: MACH \pm BEND \pm	MFG APPR.			
		TWO PLACE DECIMAL \pm	Q.A.			
		THREE PLACE DECIMAL \pm	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
		MATERIAL				Mount Assembly, Concept
		FINISH				SCALE: 1:2 WEIGHT: SHEET 2 OF 6
NEXT ASSY	USED ON	DO NOT SCALE DRAWING				
APPLICATION						

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	25-2501-BLACK	11 1/2" cut	1
2	25-2502-BLACK	8" cut	1
3	33440		2
4	25-4136-BLACK		2
5	75-3404		8
6	25-201501-PLAIN		4
7	3272		4
8	25-2502-BLACK	4" cut	2



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		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

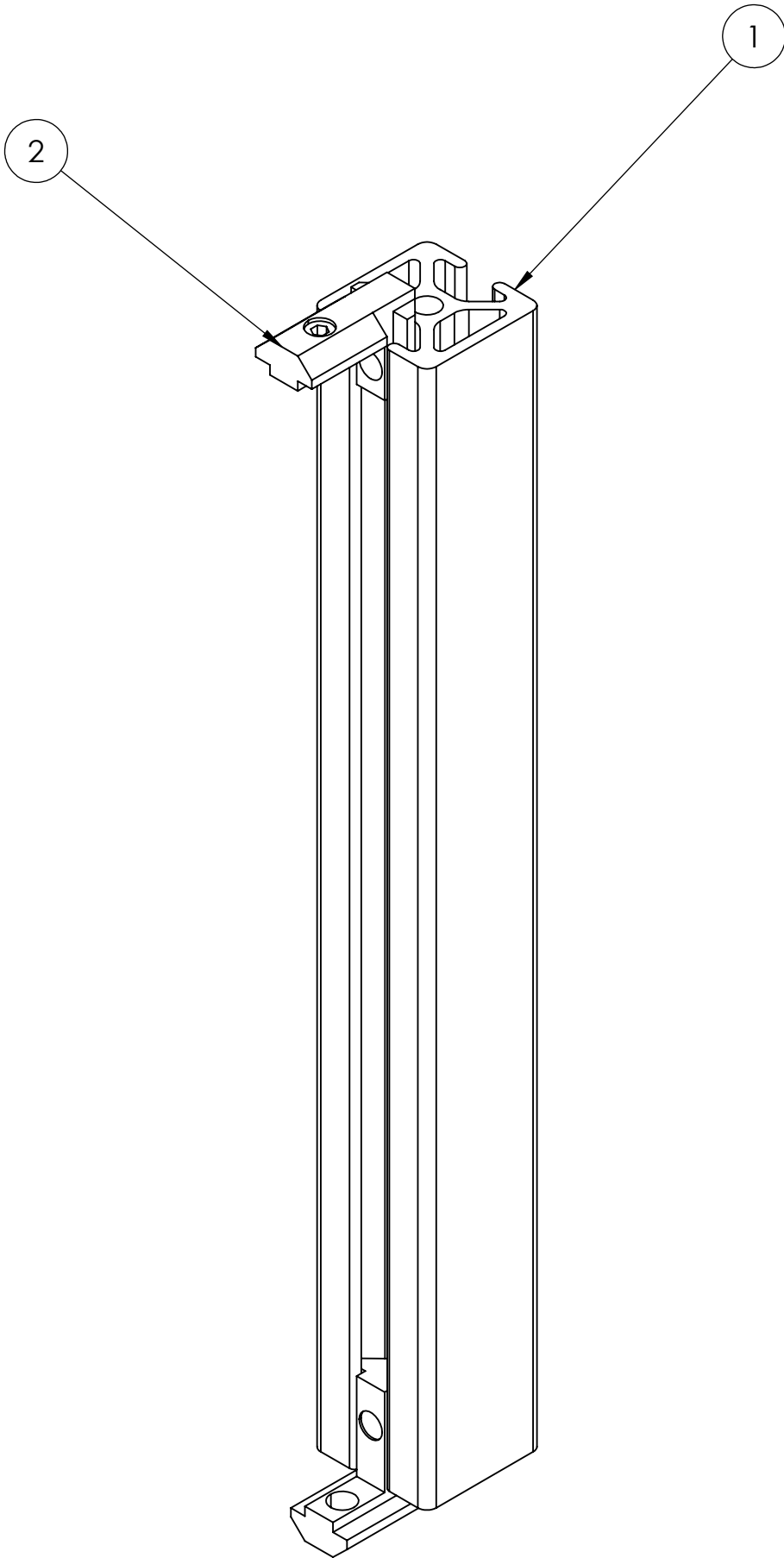
TITLE: Assembly 1

SIZE DWG. NO. REV

Mount Assembly, Concept

SCALE: 1:1 WEIGHT: SHEET 3 OF 6

4				3	2	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.			
1	25-2504-BLACK	7/16 cut	1			
2	33440		2			



Note: to effectively brace the HMI/PLC, mount Assembly 2 about 1.54 inches from the front face of Assembly 1. This should allow the free side (left side) of the HMI/PLC to rest easily on the vertical brace.

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Assembly 2		
		DIMENSIONS ARE IN INCHES	DRAWN					
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.					
		THREE PLACE DECIMAL ±	COMMENTS:			Mount Assembly, Conc		
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON	DO NOT SCALE DRAWING				SIZE	DWG. NO.	REV
APPLICATION						SCALE: 1:1 WEIGHT: SHEET 4 OF 6		

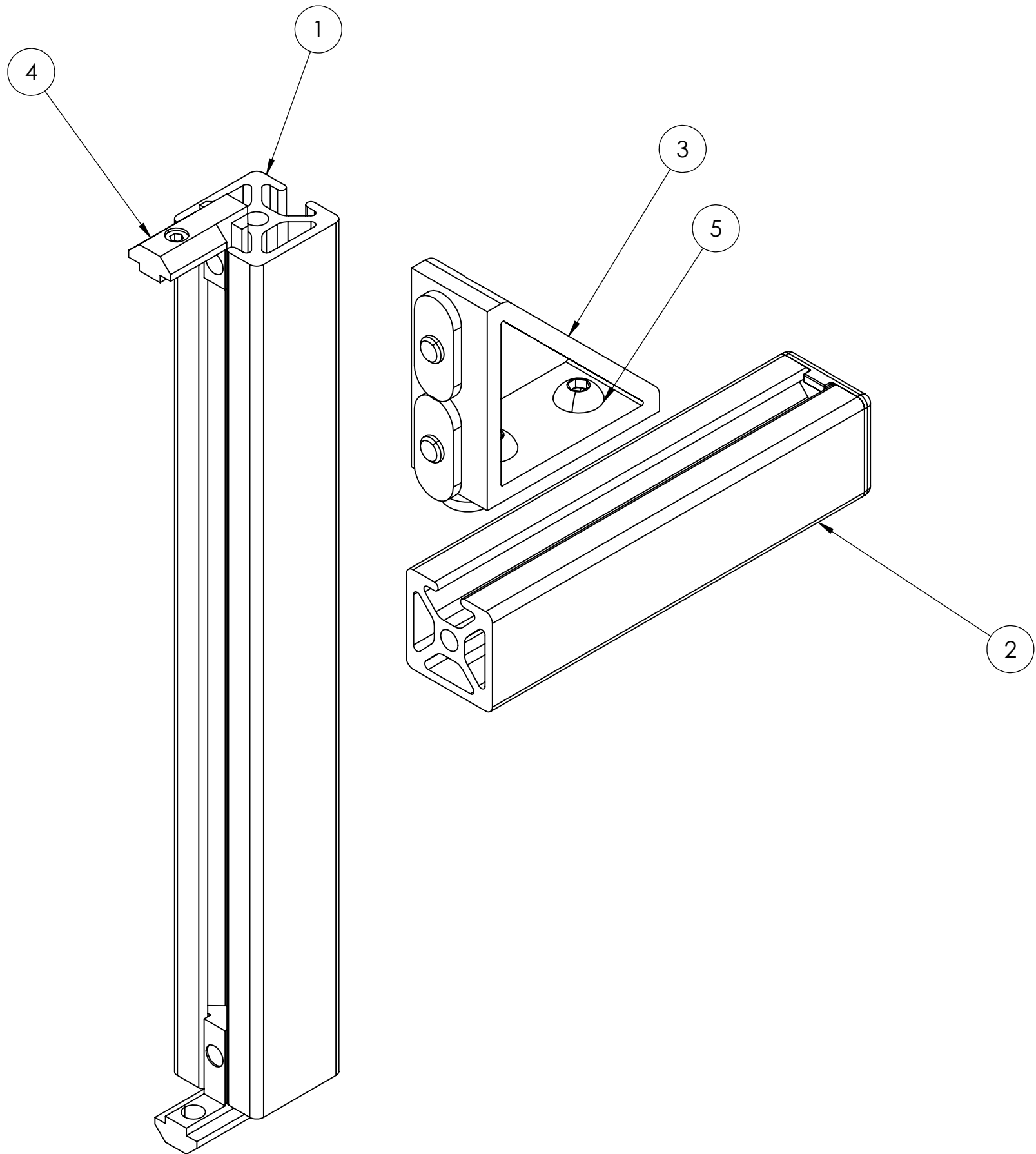
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	25-2504-BLACK	7/16 cut	1
2	25-2501-BLACK	4 1/4" cut	1
3	25-4136-BLACK		1
4	33440		2
5	75-3404		4
6	25-201501-PLAIN		1
7	3272		1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Assembly 3	
		DIMENSIONS ARE IN INCHES	DRAWN				
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV	
		THREE PLACE DECIMAL ±	COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL				Mount Assembly, Concept	
		FINISH					
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING			SCALE: 1:1	WEIGHT: SHEET 5 OF 6

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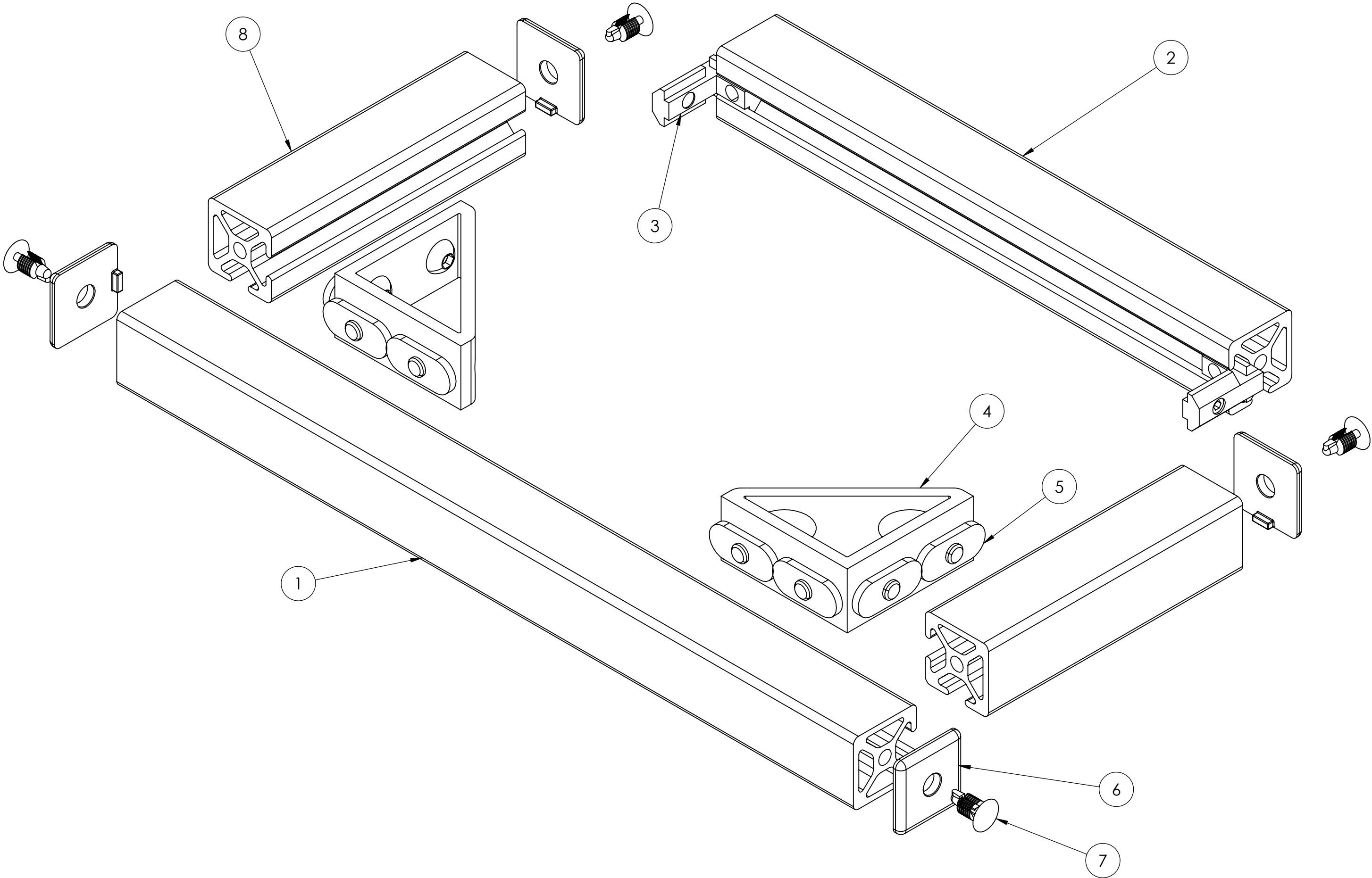
4

3

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	25-2501-BLACK	11 1/2" cut	1
2	25-2502-BLACK	8" cut	1
3	33440		2
4	25-4136-BLACK		2
5	75-3404		8
6	25-201501-PLAIN		4
7	3272		4
8	25-2502-BLACK	4" cut	2



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Assembly 4				
		DIMENSIONS ARE IN INCHES	DRAWN							
		TOLERANCES:	CHECKED							
		FRACTIONAL: ±	ENG APPR.							
		ANGULAR: MACH ± BEND ±	MFG APPR.							
		TWO PLACE DECIMAL ±	Q.A.							
		THREE PLACE DECIMAL ±	COMMENTS:			Mount Assembly, Conc				
		INTERPRET GEOMETRIC TOLERANCING PER:								
		MATERIAL								
		FINISH	SIZE DWG. NO.						REV	
NEXT ASSY	USED ON		Mount Assembly, Conc							
APPLICATION		DO NOT SCALE DRAWING								
			SCALE: 1:1			WEIGHT:		SHEET 6 OF 6		

Mount Assembly, Concept